

Work Order ID 52527

September 29, 2009 11:31:54 AM



Page 1

Item ID: D350-578-011

Accept



Setup Start



Revision ID: F3

Stop



Item Name: Bearpaw

Start Date: 29/09/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 16/10/2009 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

RL

Date: *09-29*

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2432

Rev F3

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-578-011 CHG005

507/10/13

AD for BG 09/10/13

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/10/08 sel

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

=> 507/10/13

(45) /

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Item ID: D350-578-011

Accept



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Stop



Item Name: Bearpaw

Start Date: 29/09/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 16/10/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

180

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-578-011 □ Location: A09/11/4 (5)

190

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

09/11/04 09-11-4

Picklist Print

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Page 1

Work Order ID: 52527

Parent Item: D350-578-011RevF3

Parent Item Name: Bearpaw

Comments:

Start Date: 29/09/2009

Required Date: 16/10/2009

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD416-x24

Purchased

No

Each

7,213.000

120.0000 (24)



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7213

102929

2

105906

4

106277

2

107321

23

107939

114

108161

553

108827

31

109249

69

110523

340

111279

101

111916

1379

112314

4595

16941

0

112314

9/10/8 Ex SP

Picklist Print

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Work Order ID: 52527

Parent Item: D350-578-011RevF3

Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-17A / 412		Purchased	No			160	Each	2,068.000	60.0000 (12)			
---------------	--	-----------	----	--	--	-----	------	-----------	--------------	--	--	--

Sf Bolt

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	2068	
	105653	5	
	107321	58	
	109061	5	
	111758	1000	
	112314	1000	

11758 sf

D2182BRevC 60 5.00 4		Manufactured	No			160	f	204.5700	12.5000			
----------------------	--	--------------	----	--	--	-----	---	----------	---------	--	--	--

Sf Rubber Cushion

2 MEASUR 8 9/10/08

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	204.57	
	28042	7.33	
	30872	0.33	
	45405	196.91	

X 45405 MD 09/10/08

Picklist Print

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Parent Item: D350-578-011RevF3

Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2274RevF Radius Block		Manufactured	No			160	Each	606.0000	60.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	606	
22494	0	
23174	0	
36624	17	
38173	6	
42099	34	
43838	62	
47796	32	
50227	131	
51425	324	

D2432RevF3 2P

Manufactured No

206 (24") Bearpaw

160 Each 1.0000 10.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1	
30576	1	

35X 50227 MD 09/10/08
25X 51425

B52529 P 9/10/12 (10)

Picklist Print

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Work Order ID: 52527

Parent Item: D350-578-011RevF3

Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2438RevC 64

Manufactured

No

160

Each

53.0000

30.0000

B52645 / 09/11/03 (30)

Clamp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

53

46113

53

D2529RevE 120

Manufactured

No

160

Each

454.0000

60.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

454

51406

454

60 x 51406 mo 09/10/08

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Shop Packet Print

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Picklist Print

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Parent Item: D350-578-011RevF3



Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 12 1/2 		Purchased	No			160	Each	7,513.000	60.0000			

Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	7513	
107499	5	
108145	4	
110450	1	
110507	184	
111827	5996	
112314	1258	
15924	0	
7690	24	
8182	41	

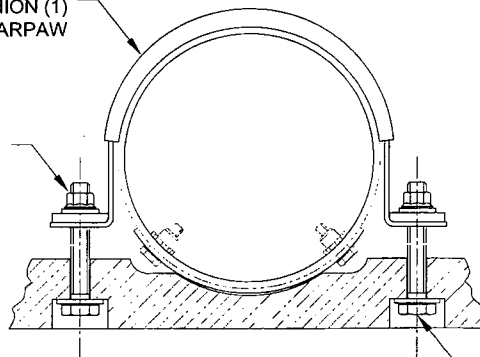
60 x 112314 mo 09/10/08

REFERENCE ONLY

8

D2438 CLAMP (1)
D2182B050 RUBBER CUSHION (1)
3 PL PER BEARPAW

MS21042L4 NUT (1)
AN960JD416 WASHER (1)
D2274 RADIUS BLOCK (1)
D2529 WASHER (1)
AN4-17A BOLT (1)
6 PL PER BEARPAW



ADDITIONAL AN960JD416 WASHERS MAY BE INSTALLED UNDER THE NUTS TO ENSURE 1.5-4 THREADS IN SAFETY ON THE BOLTS. ALTHOUGH NOT GENERALLY NECESSARY, IT IS ALSO ACCEPTABLE TO REPLACE THE AN4 BOLTS PROVIDED WITH LONGER OR SHORTER AN4 BOLTS, IF REQUIRED.

52527

Section A-A
Figure 4 - Clamping Detail

5.0 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D350-578-011	BEARPAW INSTALLATION
	X	D350-578-021	BEARPAW INSTALLATION
6	6	D2182B050	Rubber Cushion
12	12	D2274	Radius Block
12	12	D2529	Washer
6	6	D2438	Clamp
2		D2432F	Bearpaw
	2	D2672F	Bearpaw
12	12	AN4-17A	Bolt
24	24	AN960JD416	Washer
12	12	MS21042L4	Nut (or MS21042-4)

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Date: 08.08.28